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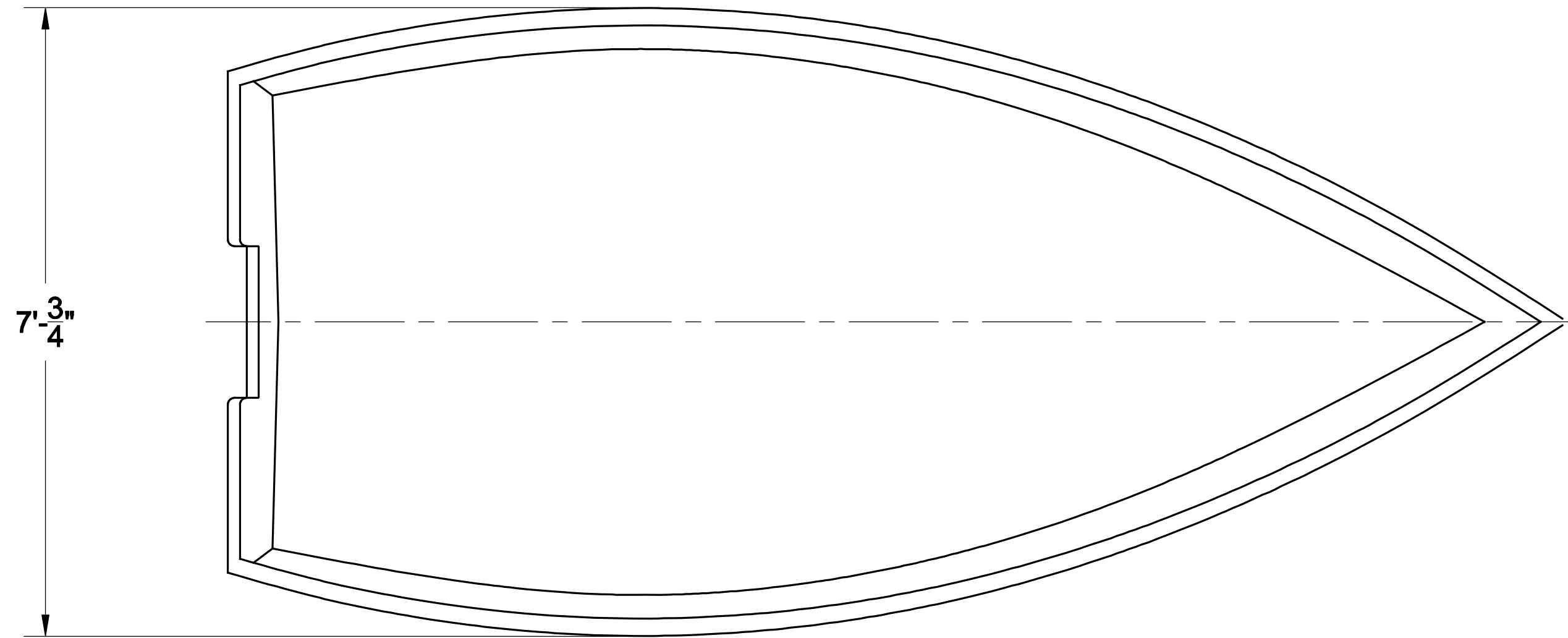
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED

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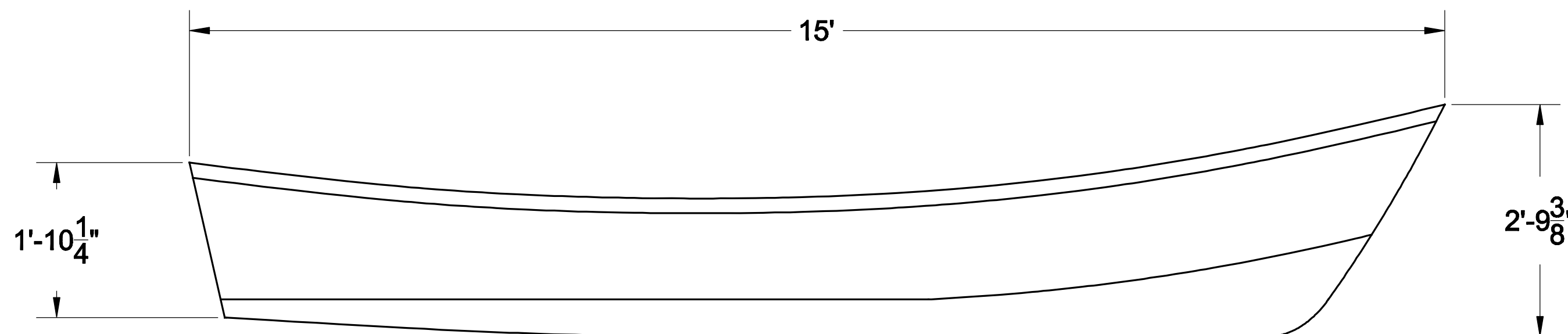


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Spira International, Inc.
Huntington Beach, California

**ALAMITOS
 15' VEE BOTTOM DORY**

DRAWN BY: J. SPIRA	DATE: 10/03/08	DRAWING NO. ALAM01
SCALE 3/4" = 1'		SHEET OF

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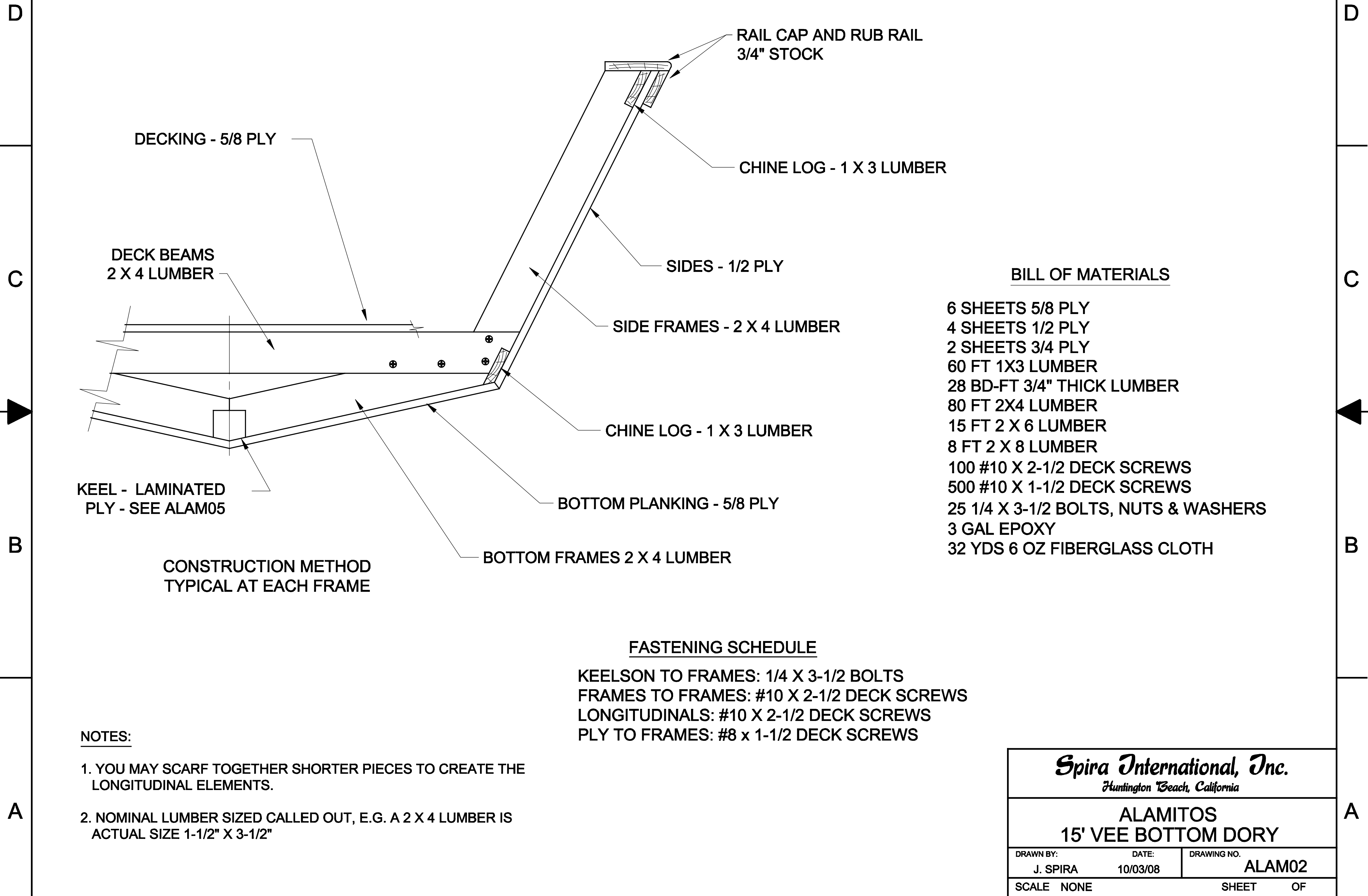
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	ADDED BOM AND RENUMBERED	02/26/11	JJS



BILL OF MATERIALS

- 6 SHEETS 5/8 PLY
- 4 SHEETS 1/2 PLY
- 2 SHEETS 3/4 PLY
- 60 FT 1X3 LUMBER
- 28 BD-FT 3/4" THICK LUMBER
- 80 FT 2X4 LUMBER
- 15 FT 2 X 6 LUMBER
- 8 FT 2 X 8 LUMBER
- 100 #10 X 2-1/2 DECK SCREWS
- 500 #10 X 1-1/2 DECK SCREWS
- 25 1/4 X 3-1/2 BOLTS, NUTS & WASHERS
- 3 GAL EPOXY
- 32 YDS 6 OZ FIBERGLASS CLOTH

FASTENING SCHEDULE

- KEELSON TO FRAMES: 1/4 X 3-1/2 BOLTS
- FRAMES TO FRAMES: #10 X 2-1/2 DECK SCREWS
- LONGITUDINALS: #10 X 2-1/2 DECK SCREWS
- PLY TO FRAMES: #8 x 1-1/2 DECK SCREWS

NOTES:

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2"

Spira International, Inc.
Huntington Beach, California

ALAMITOS
15' VEE BOTTOM DORY

DRAWN BY: J. SPIRA	DATE: 10/03/08	DRAWING NO. ALAM02
SCALE NONE		SHEET OF

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