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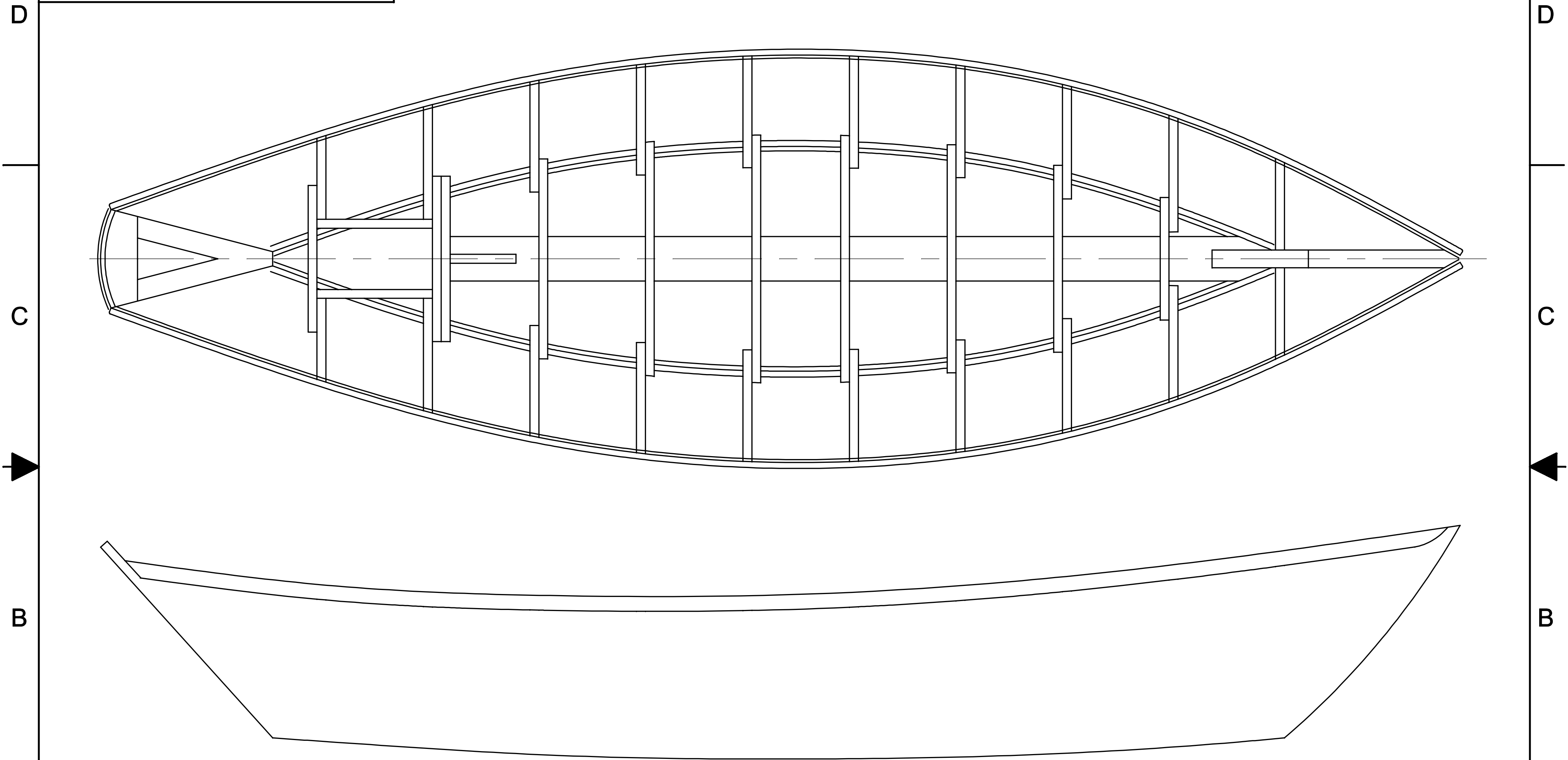
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED AND UPDATED	11/19/10	JJS



GENERAL DIMENSIONS	
LENGTH OVER ALL	5.8M
LENGTH AT WATERLINE	4.3M
BEAM	2.8M
DRAFT	0.1M
FREEBOARD MAX	0.9M
FREEBOARD MIN	0.5M

**Spira International, Inc.**  
*Huntington Beach, California*

**ALASKAN**  
 5.8M ROW/POWER/SAIL DORY

DRAWN BY: J. SPIRA	DATE: 06/29/09	DRAWING NO. ALASM01
SCALE 1/12 & NOTED		SHEET OF

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
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**BILL OF MATERIALS - HULL ONLY**

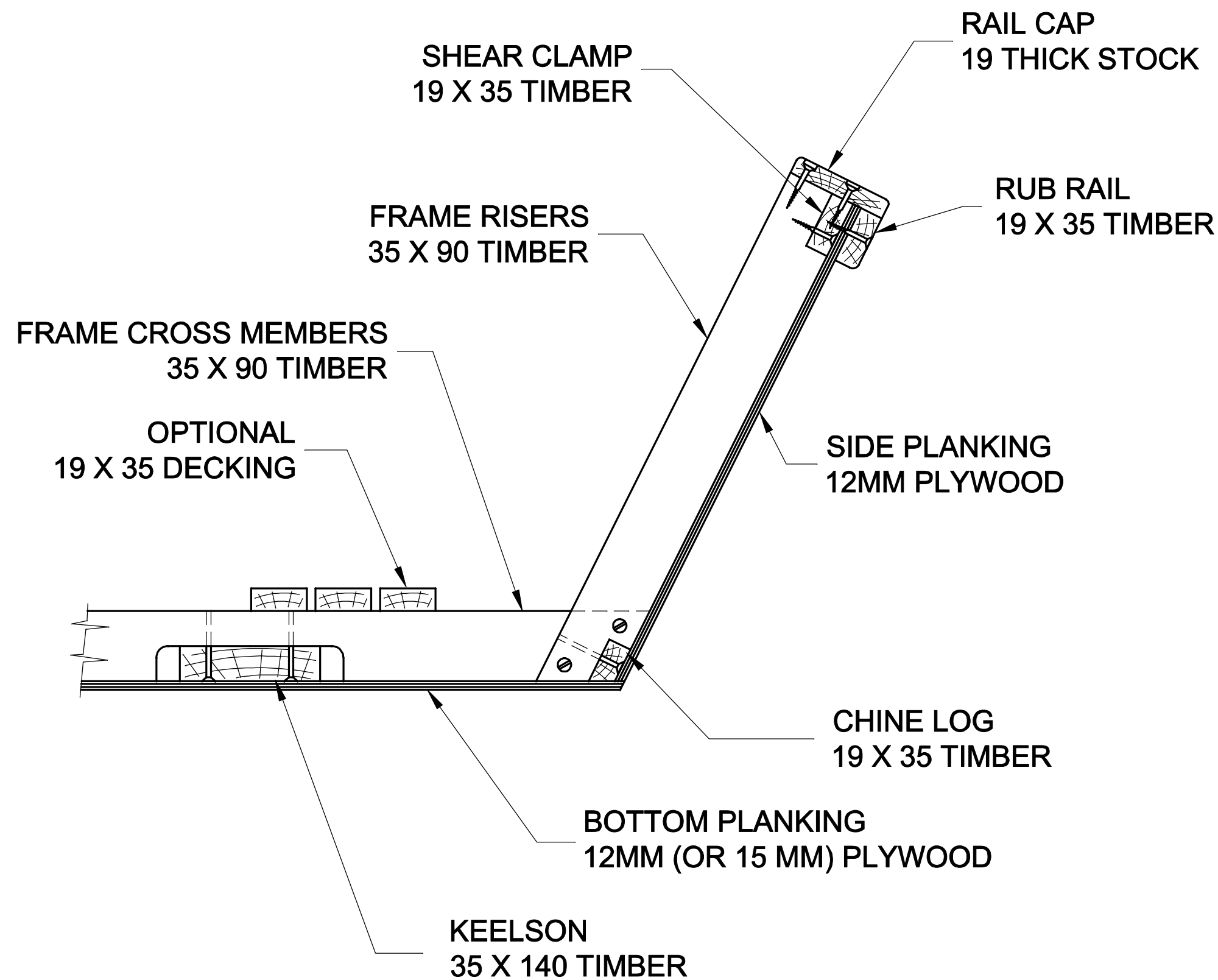
- 8 SHEETS 12MM PLY
- 1/2 SHEET 19MM PLY
- 30M 35 X 90 TIMBER FOR FRAMES
- 28M 19 X 35 TIMBER FOR SHEER CLAMP & CHINE LOG
- 6M 35 X 140 TIMBER FOR KEELSON
- 2M 35 X 190 TIMBER FOR STEM
- 42M 19 X 35 TIMBER FOR DECKING  
 (OPTIONAL DECKING 2 SHT 12MM PLYWOOD)
- 50 - M5 X 75 DECK SCREWS
- 250 - M4 X 60 DECK SCREWS
- 500 - M3 X 30 DECK SCREWS
- 12L EPOXY RESIN
- 20M 6 OZ FIBERGLASS CLOTH

**FASTENING SCHEDULE**

- KEELSON TO FRAMES: M5 X 75 DECK SCREWS
- FRAMES TO FRAMES: M4 X 60 DECK SCREWS
- LONGITUDINALS: M4 X 60 DECK SCREWS
- PLY TO FRAMES: M3 X 60 DECK SCREWS

**NOTES:**

- 1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.



**CONSTRUCTION METHOD**  
 TYPICAL AT EACH FRAME  
 NOT TO SCALE

<b>Spira International, Inc.</b> <i>Huntington Beach, California</i>		
<b>ALASKAN</b> CONSTRUCTION DETAILS		
DRAWN BY: J. SPIRA	DATE: 05/31/09	DRAWING NO. ALASM02
SCALE 1/2 & NOTED	SHEET OF	

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