

4

3

2

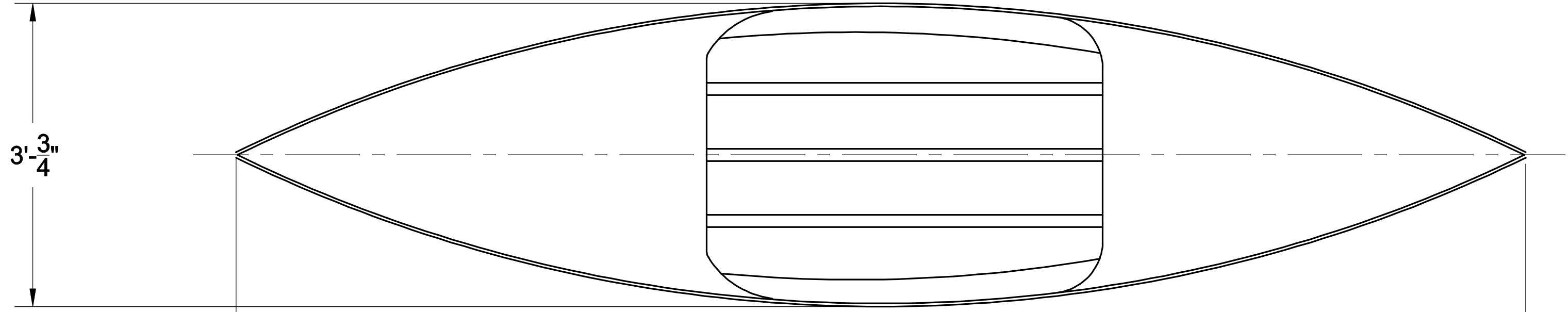
1

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	UPDATED TO NEW FORMAT	8/26/08	JJS

D

D



C

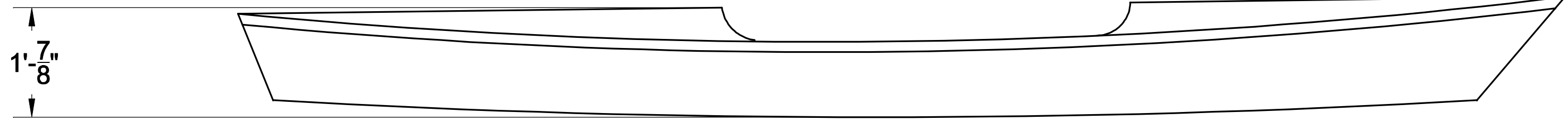
C



13'-⁵/₁₆"

B

B



1'-⁷/₈"

A

A

Spira International, Inc.
Huntington Beach, California

ARROW POINT
 13' STITCH & GLUE KAYAK

DRAWN BY: JJS	DATE: 03/28/04	DRAWING NO. ARRO 01
SCALE 1" = 1'		SHEET OF

4

3

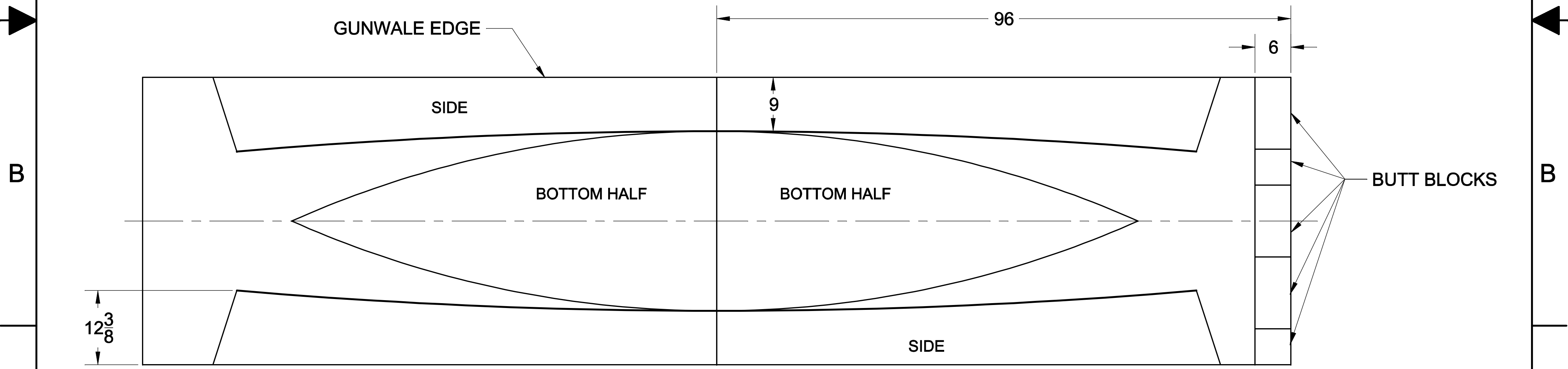
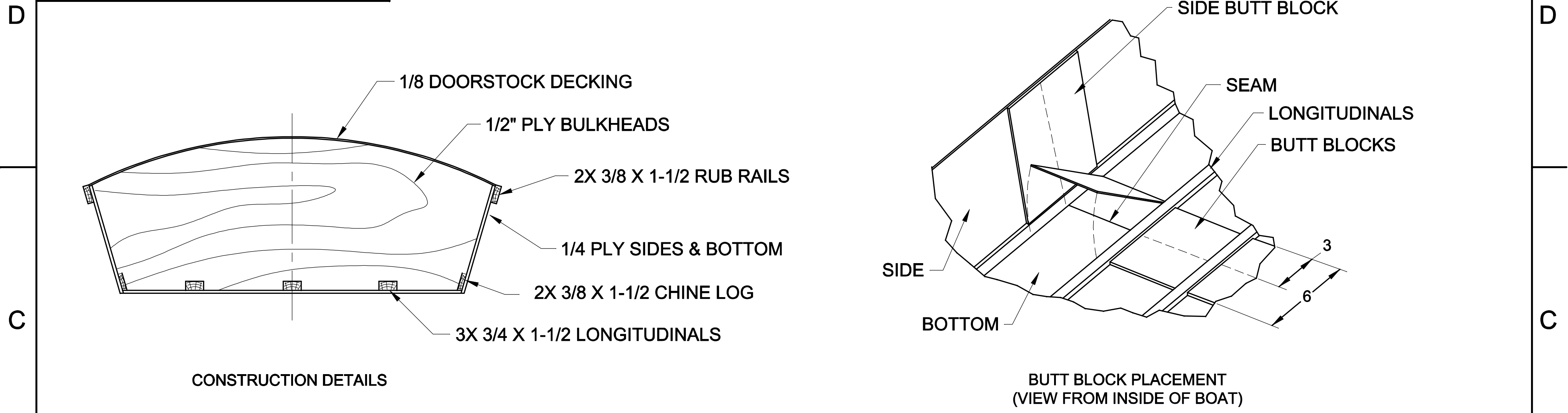
2

1



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METHOD TO CUT BOTTOM, SIDES
 AND BUTT BLOCKS FROM 2 SHEETS OF 1/4" PLY
 SCALE 1" = 1'

Spira International, Inc.
Huntington Beach, California

ARROW POINT
 13' STITCH & GLUE KAYAK

DRAWN BY: JJS	DATE: 03/28/04	DRAWING NO. ARRO 03
SCALE 2" = 1' & NOTED		SHEET OF

Arrow Point Bill of Materials

- 2 - 4' x 8' Sheets 1/4" thick Lauan or Birch plywood
- 1/2 Sheet - 4' x 4' - 1/2" thick Lauan or 3/8" Birch plywood (the Lauan is actually 7/16ths)
- 1/2 Sheet - 4' x 4' - 1/8" Lauan doorstock for decking.
- 2 - 12' long 1/2" x 1-1/2" clear pine (or fir) molding for longitudinals
- 4 - 16' Long 3/8" x 1-1/2" clear pine or fir molding for rub rails & chine logs.
- 1 - Gallon Epoxy
- Epoxy thickening agent - like microspheres or silica (Cab-O-Sil) - enough to make 1 quart of thickened epoxy
- 25 yds - 3" wide light fiberglass tape
- Thin nails or staples - brass if you plan to leave in-place, steel if you plan to remove.
- A dozen or so inexpensive disposable paint brushes of various widths
- Rubber gloves
- Respirators (for sanding dust) & safety glasses