

4

3

2

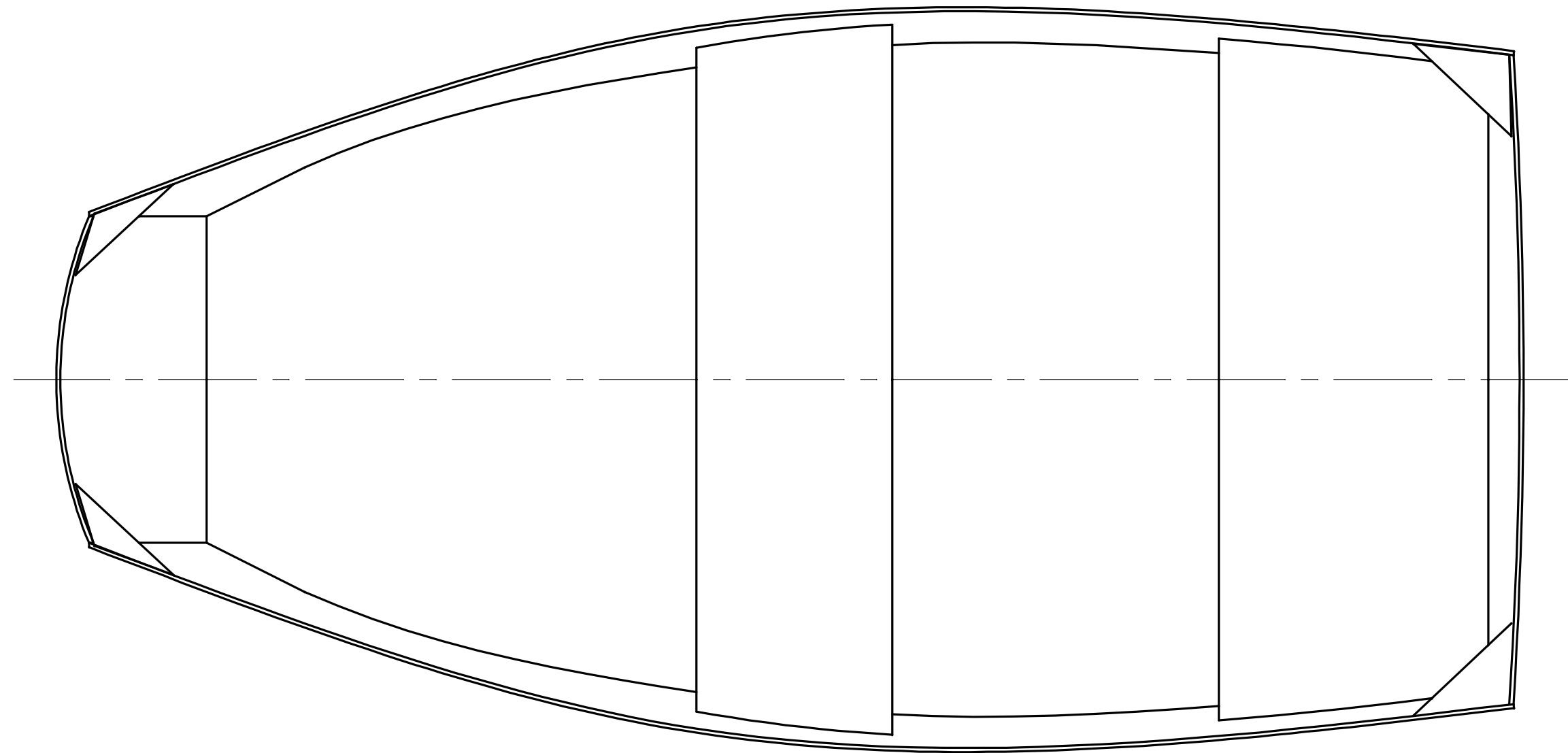
1

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	UPDATED TO NEW FORMAT	09/04/08	JJS

D

D



C

C

B

B

A

A

SPECIFICATIONS	
LENGTH	7' 6"
BEAM	3' 10"
HEIGHT	1' 6"
DRAFT	0' 3"
WEIGHT	55 LBS

Spira International, Inc.
Huntington Beach, California

BACK BAY
 8' DRIFT PRAM

DRAWN BY: J. SPIRA	DATE: 12/07/00	DRAWING NO. BACK01
SCALE 1/8		SHEET OF

4

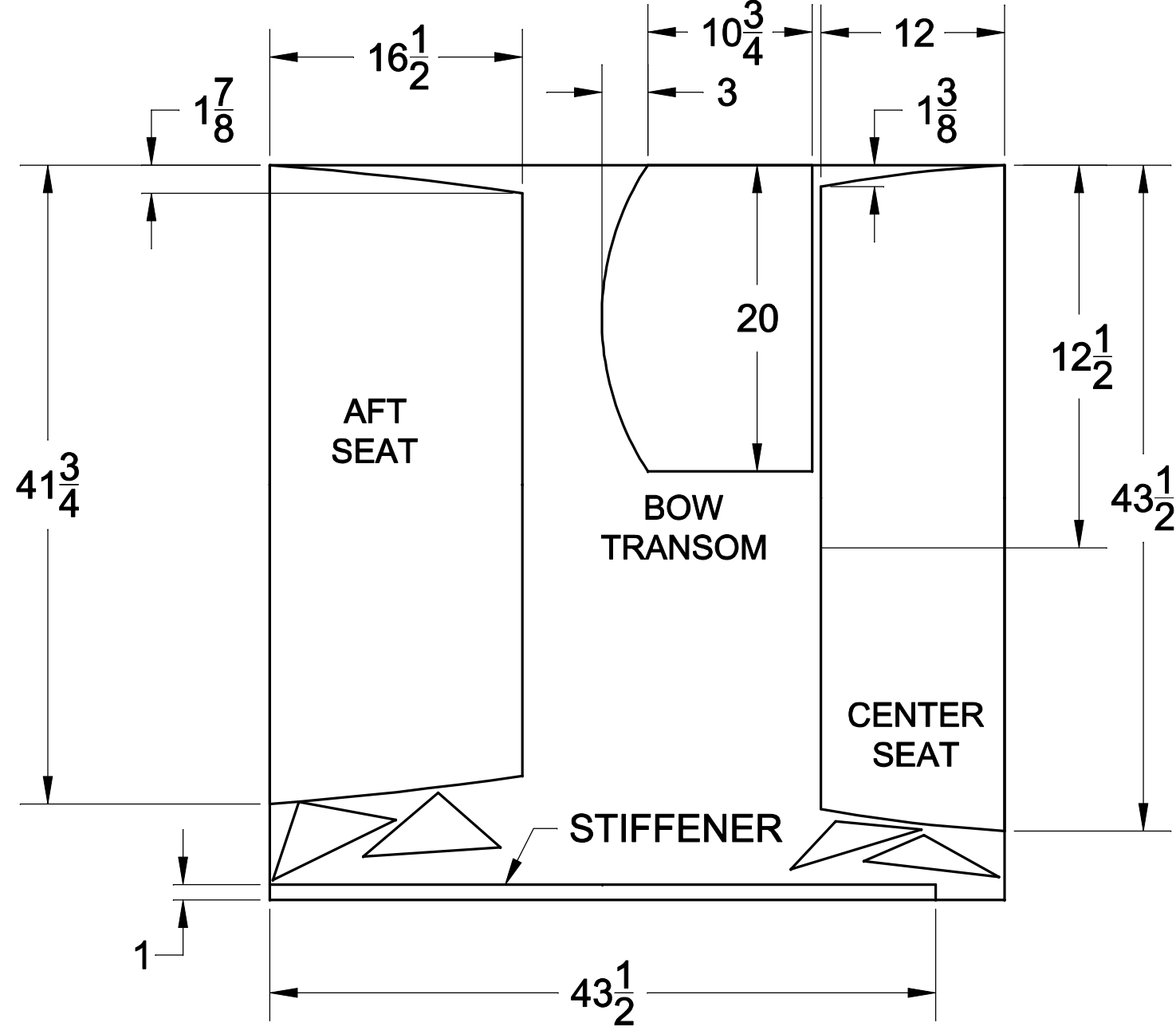
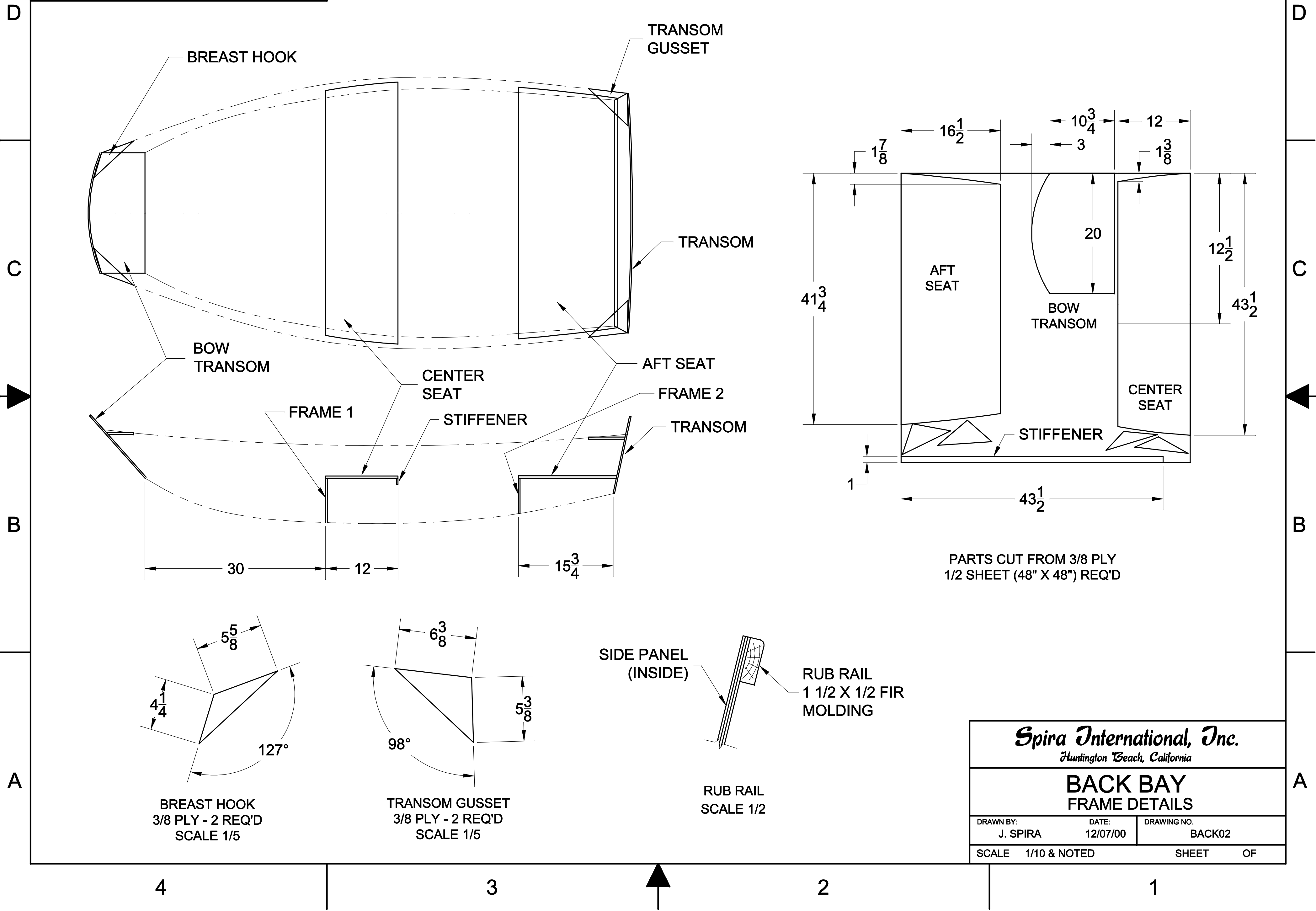
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2

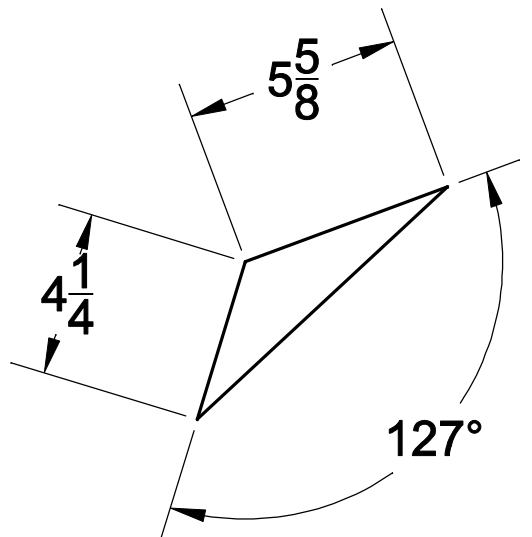
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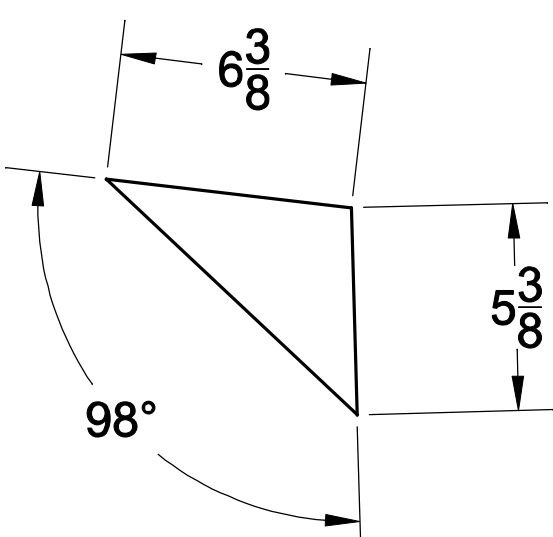
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	MOVED BOW TRANSOM TO 3/8 PLY SHEET	09/04/08	JJS



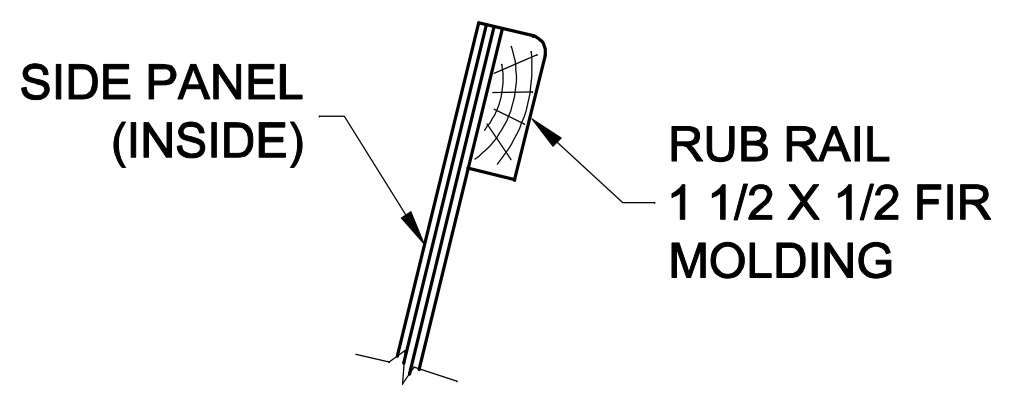
PARTS CUT FROM 3/8 PLY
1/2 SHEET (48" X 48") REQ'D



BREAST HOOK
3/8 PLY - 2 REQ'D
SCALE 1/5



TRANSOM GUSSET
3/8 PLY - 2 REQ'D
SCALE 1/5



RUB RAIL
SCALE 1/2

Spira International, Inc.
 Huntington Beach, California

**BACK BAY
 FRAME DETAILS**

DRAWN BY: J. SPIRA	DATE: 12/07/00	DRAWING NO. BACK02
SCALE 1/10 & NOTED		SHEET OF

Back Bay Bill of Materials

2 - 4' x 8' Sheet 1/4" thick Lauan or Birch plywood

2 - 10' long 1/2" x 1-1/2" clear pine (or fir) molding

1 - 1/2 Sheet 3/8" thick Lauan or Birch plywood

1 - Gallon Epoxy

25 yds - 2" wide light fiberglass tape

1 - Doz #8 x 1" stainless steel screws

A dozen or so inexpensive disposable paint brushes of various widths

Rubber gloves

Respirators (for sanding dust) & safety glasses