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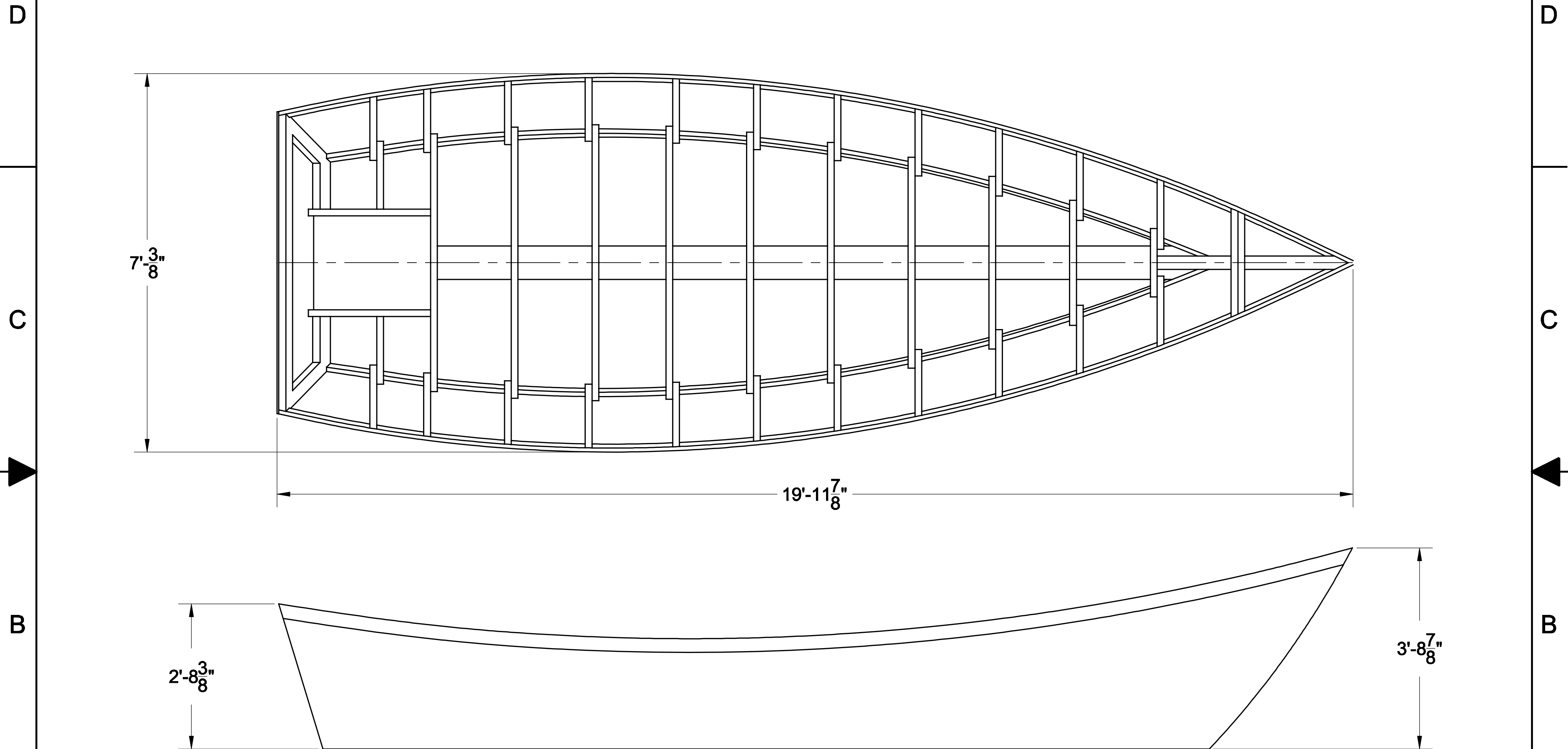
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	UPDATED TO NEW FORMAT	09/07/08	JJS



# CALADESI

GENERAL ARRANGEMENT SHOWING FRAMES AND PLANKING  
 DECKING & CONSOLE OMITTED FOR CLARITY

*Spira International, Inc.*  
*Huntington Beach, California*

**CALADESI**  
 20' CAROLINA DORY

DRAWN BY: J. SPIRA	DATE: 2/08/04	DRAWING NO. CALA01
SCALE 3/4" = 1'		SHEET OF

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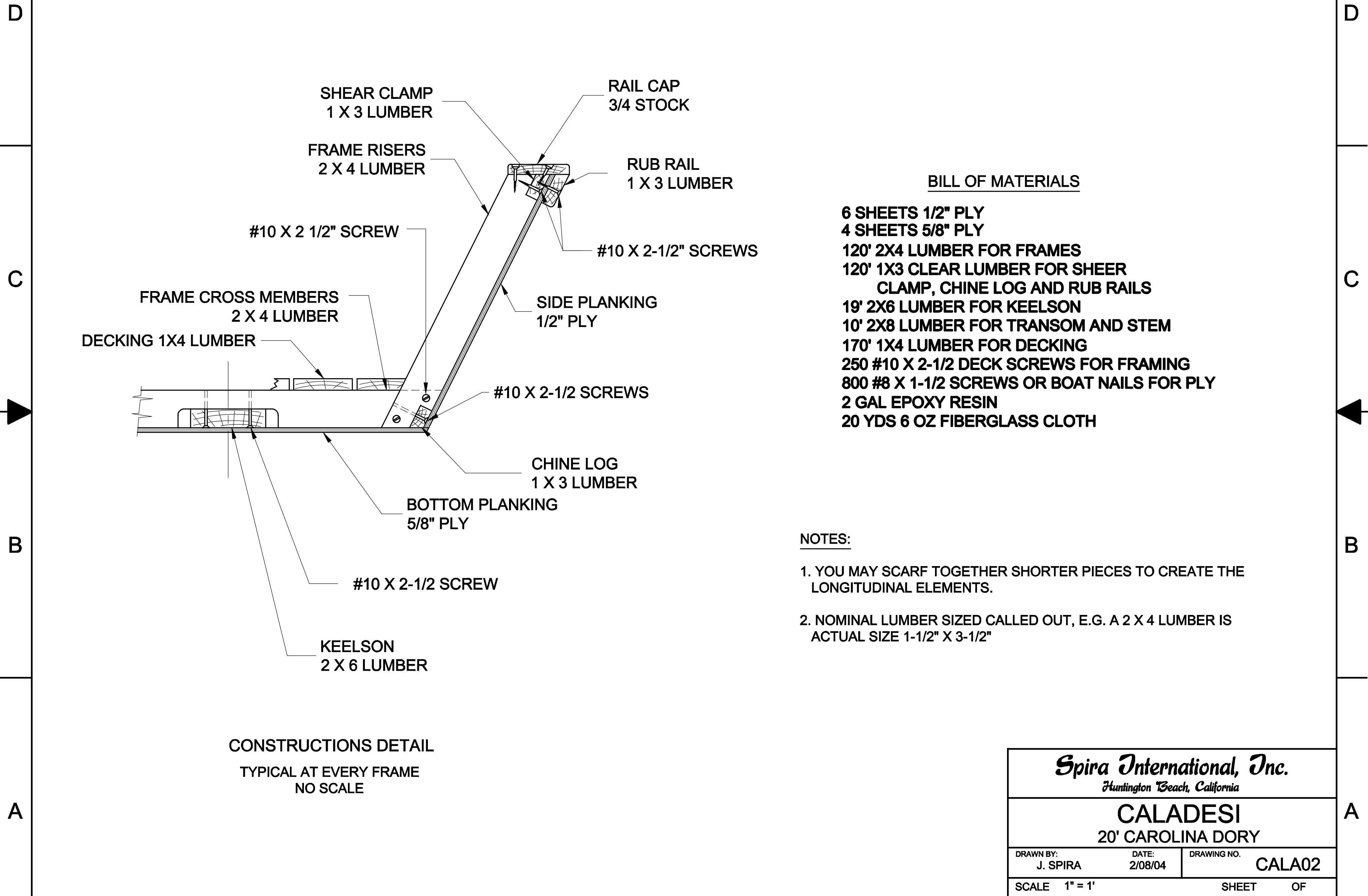
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	C	RENUMBERED AND ADDED BOM	11/17/11	JJS



**BILL OF MATERIALS**

- 6 SHEETS 1/2" PLY
- 4 SHEETS 5/8" PLY
- 120' 2X4 LUMBER FOR FRAMES
- 120' 1X3 CLEAR LUMBER FOR SHEER CLAMP, CHINE LOG AND RUB RAILS
- 19' 2X6 LUMBER FOR KEELSON
- 10' 2X8 LUMBER FOR TRANSOM AND STEM
- 170' 1X4 LUMBER FOR DECKING
- 250 #10 X 2-1/2 DECK SCREWS FOR FRAMING
- 800 #8 X 1-1/2 SCREWS OR BOAT NAILS FOR PLY
- 2 GAL EPOXY RESIN
- 20 YDS 6 OZ FIBERGLASS CLOTH

**NOTES:**

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2"

**CONSTRUCTIONS DETAIL**  
 TYPICAL AT EVERY FRAME  
 NO SCALE

**Spira International, Inc.**  
*Huntington Beach, California*

**CALADESI**  
 20' CAROLINA DORY

DRAWN BY: J. SPIRA	DATE: 2/08/04	DRAWING NO. <b>CALA02</b>
SCALE 1" = 1'		SHEET OF

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