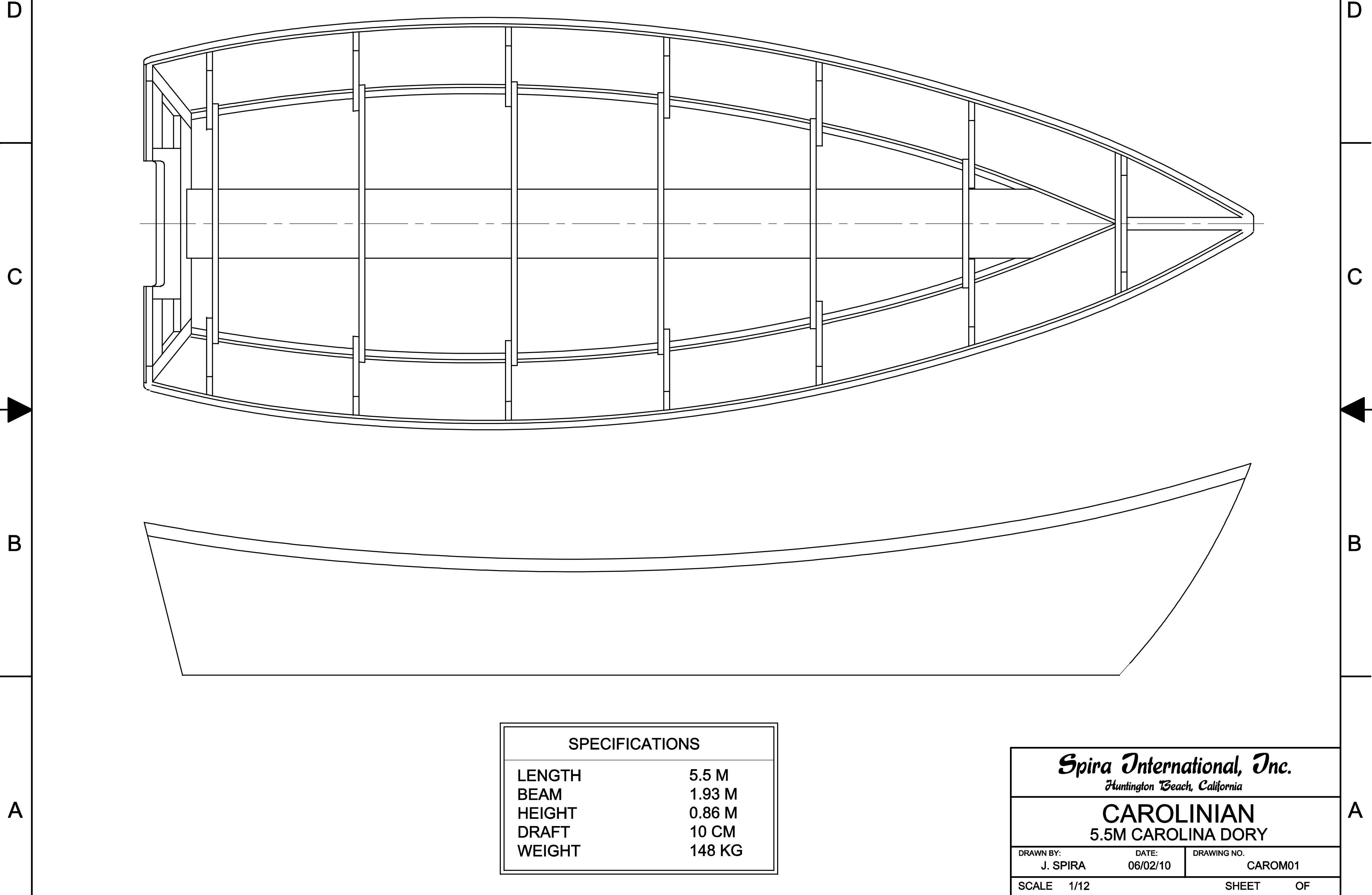


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



SPECIFICATIONS	
LENGTH	5.5 M
BEAM	1.93 M
HEIGHT	0.86 M
DRAFT	10 CM
WEIGHT	148 KG

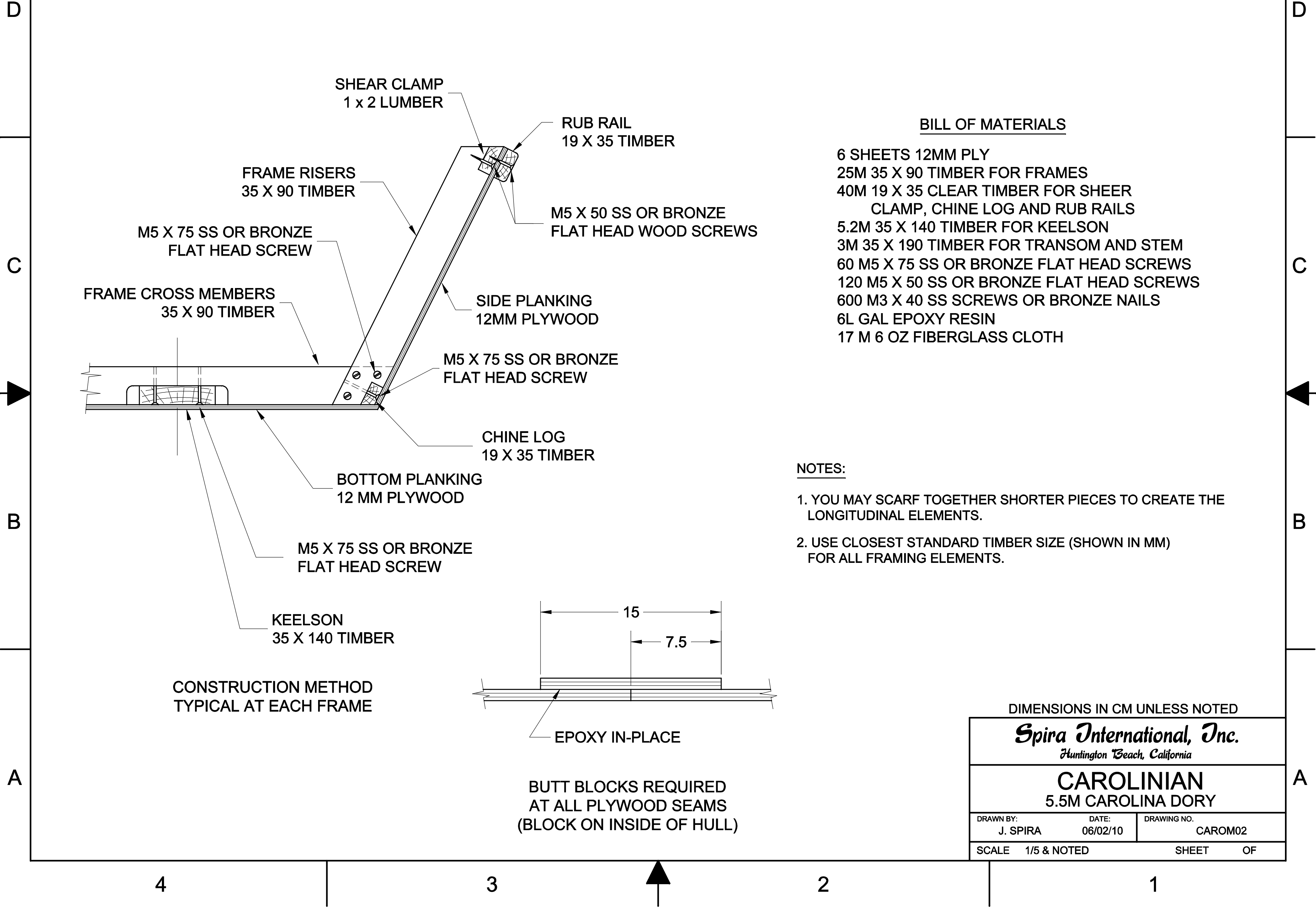
**Spira International, Inc.**  
*Huntington Beach, California*

**CAROLINIAN**  
 5.5M CAROLINA DORY

DRAWN BY: J. SPIRA	DATE: 06/02/10	DRAWING NO. CAROM01
SCALE 1/12		SHEET OF

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



**BILL OF MATERIALS**

- 6 SHEETS 12MM PLY
- 25M 35 X 90 TIMBER FOR FRAMES
- 40M 19 X 35 CLEAR TIMBER FOR SHEER CLAMP, CHINE LOG AND RUB RAILS
- 5.2M 35 X 140 TIMBER FOR KEELSON
- 3M 35 X 190 TIMBER FOR TRANSOM AND STEM
- 60 M5 X 75 SS OR BRONZE FLAT HEAD SCREWS
- 120 M5 X 50 SS OR BRONZE FLAT HEAD SCREWS
- 600 M3 X 40 SS SCREWS OR BRONZE NAILS
- 6L GAL EPOXY RESIN
- 17 M 6 OZ FIBERGLASS CLOTH

**NOTES:**

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. USE CLOSEST STANDARD TIMBER SIZE (SHOWN IN MM) FOR ALL FRAMING ELEMENTS.

DIMENSIONS IN CM UNLESS NOTED

**Spira International, Inc.**  
 Huntington Beach, California

**CAROLINIAN**  
 5.5M CAROLINA DORY

DRAWN BY: J. SPIRA	DATE: 06/02/10	DRAWING NO. CAROM02
SCALE 1/5 & NOTED		SHEET OF