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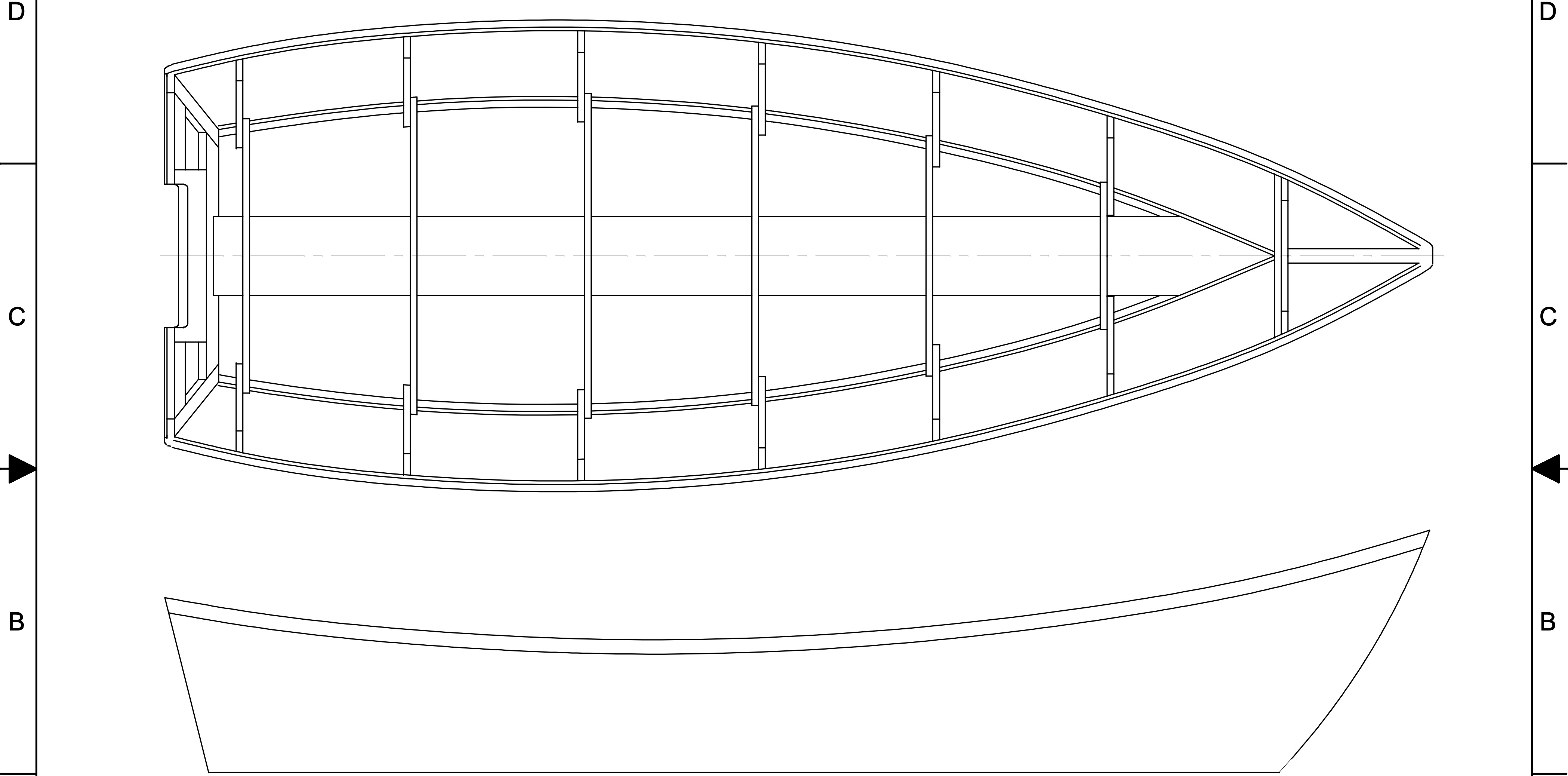
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	UPDATED TO NEW FORMAT	9/11/08	JJS



SPECIFICATIONS	
LENGTH	18' 1"
BEAM	6' 4"
HEIGHT	2' 10"
DRAFT	0' 3"
WEIGHT	325 LBS

Spira International, Inc.
Huntington Beach, California

CAROLINIAN
 18' CAROLINA DORY

DRAWN BY: J. SPIRA	DATE: 07/05/00	DRAWING NO. CAR001
SCALE 1" = 1'		SHEET OF

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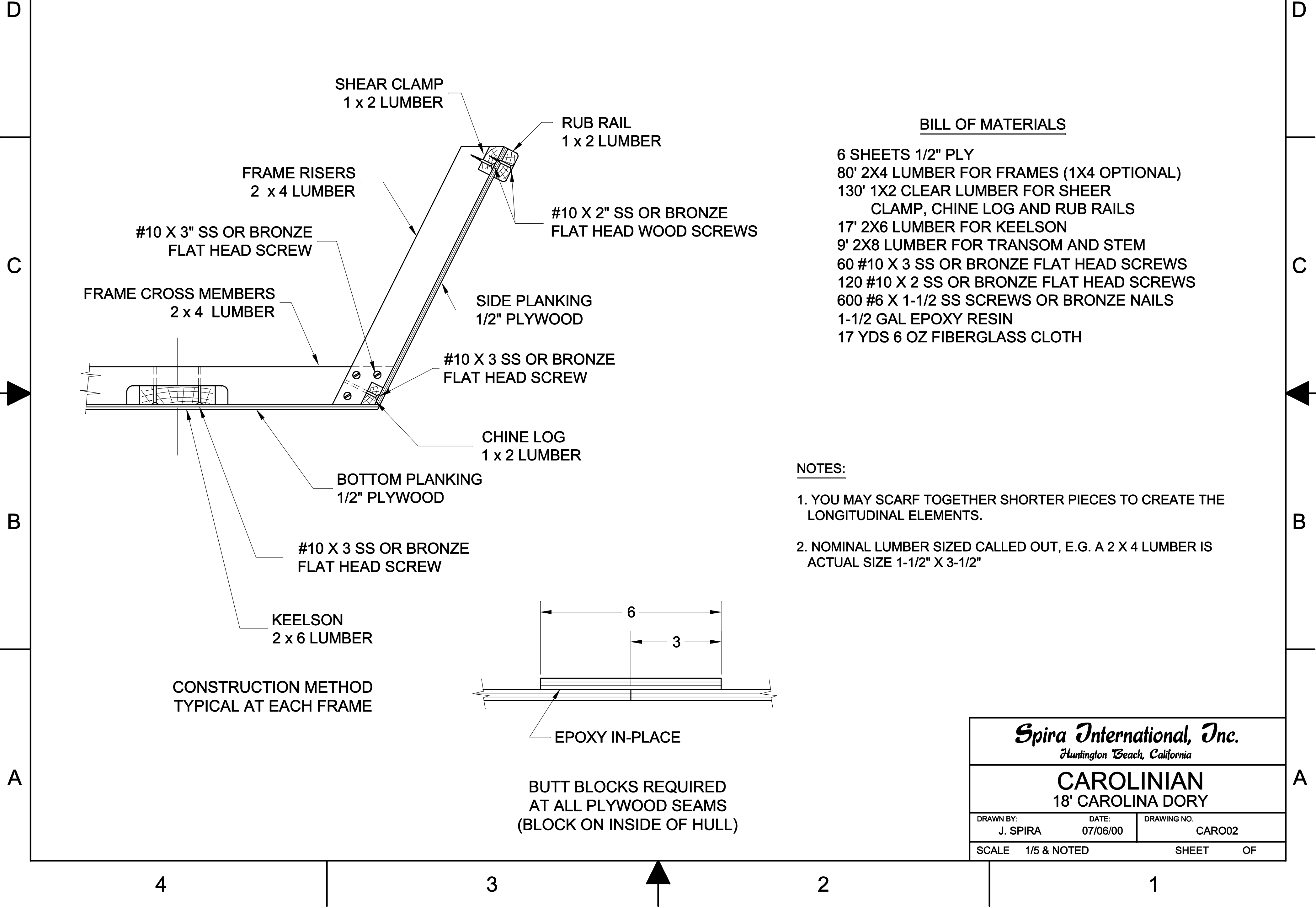
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	ADDED BOM AND RENUMBERED	06/02/10	JJS

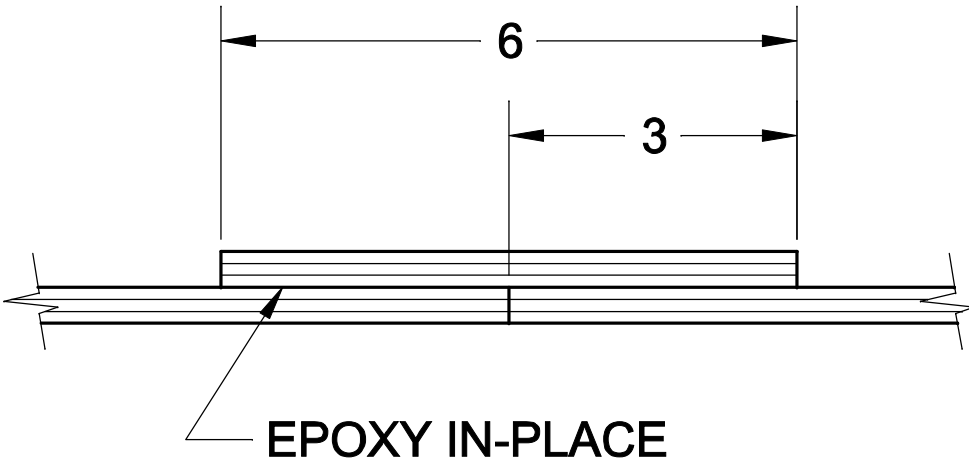


BILL OF MATERIALS

- 6 SHEETS 1/2" PLY
- 80' 2X4 LUMBER FOR FRAMES (1X4 OPTIONAL)
- 130' 1X2 CLEAR LUMBER FOR SHEER CLAMP, CHINE LOG AND RUB RAILS
- 17' 2X6 LUMBER FOR KEELSON
- 9' 2X8 LUMBER FOR TRANSOM AND STEM
- 60 #10 X 3 SS OR BRONZE FLAT HEAD SCREWS
- 120 #10 X 2 SS OR BRONZE FLAT HEAD SCREWS
- 600 #6 X 1-1/2 SS SCREWS OR BRONZE NAILS
- 1-1/2 GAL EPOXY RESIN
- 17 YDS 6 OZ FIBERGLASS CLOTH

NOTES:

1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2"



BUTT BLOCKS REQUIRED AT ALL PLYWOOD SEAMS (BLOCK ON INSIDE OF HULL)

Spira International, Inc.
Huntington Beach, California

CAROLINIAN
18' CAROLINA DORY

DRAWN BY: J. SPIRA	DATE: 07/06/00	DRAWING NO. CAR002
SCALE 1/5 & NOTED		SHEET OF