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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	UPDATED TO NEW FORMAT	08/29/08	JJS

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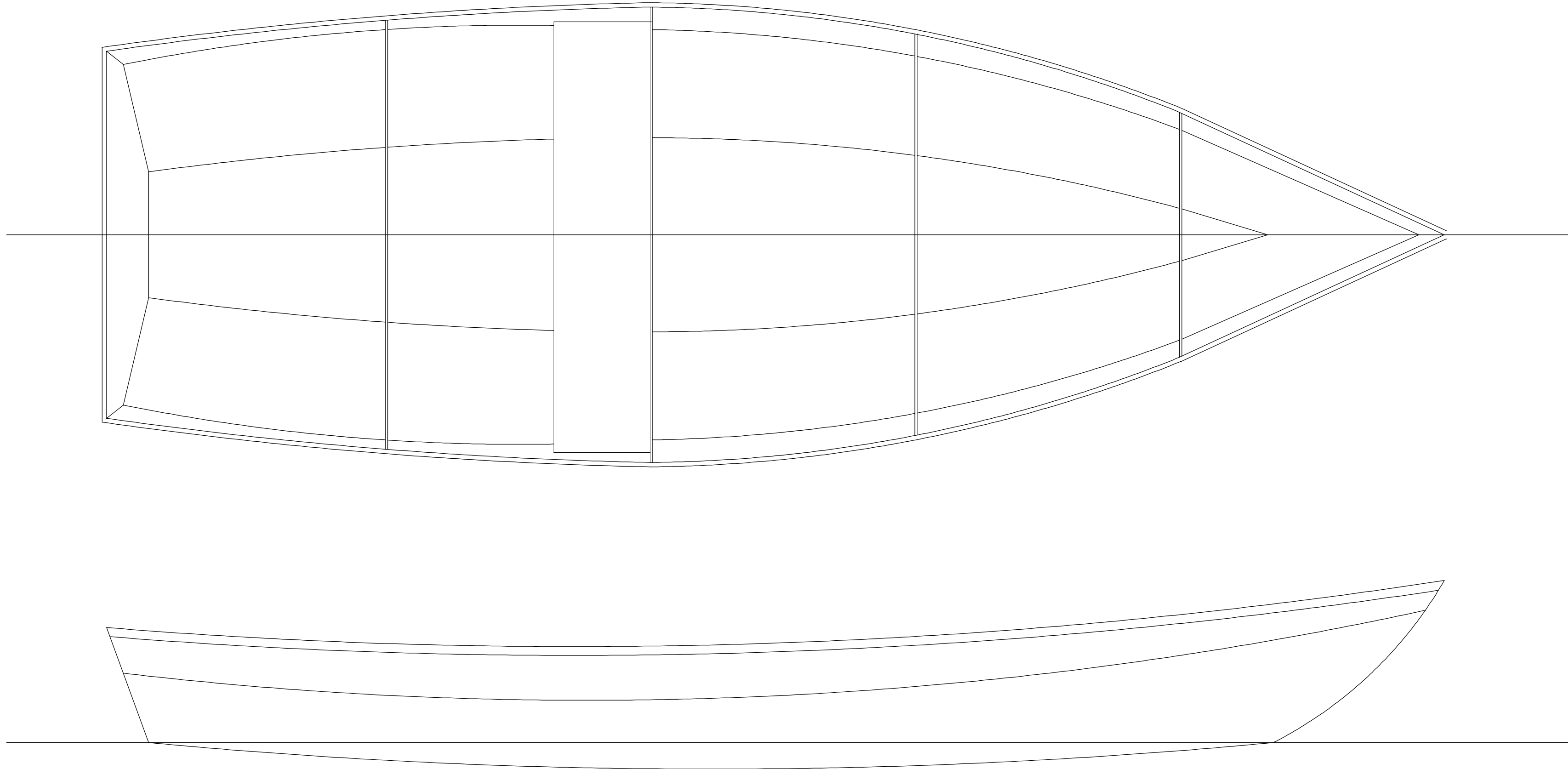
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SPECIFICATIONS	
LENGTH	13' 2"
BEAM	4' 5"
HEIGHT	1' 7"
DRAFT	0' 3"
WEIGHT	56 LBS

Spira International, Inc.
Huntington Beach, California

MINUTEMAN
BATEAU 5 PLANK DORY

DRAWN BY: J. SPIRA	DATE: 7/31/97	DRAWING NO. MINU01
SCALE 1/10	SHEET OF	

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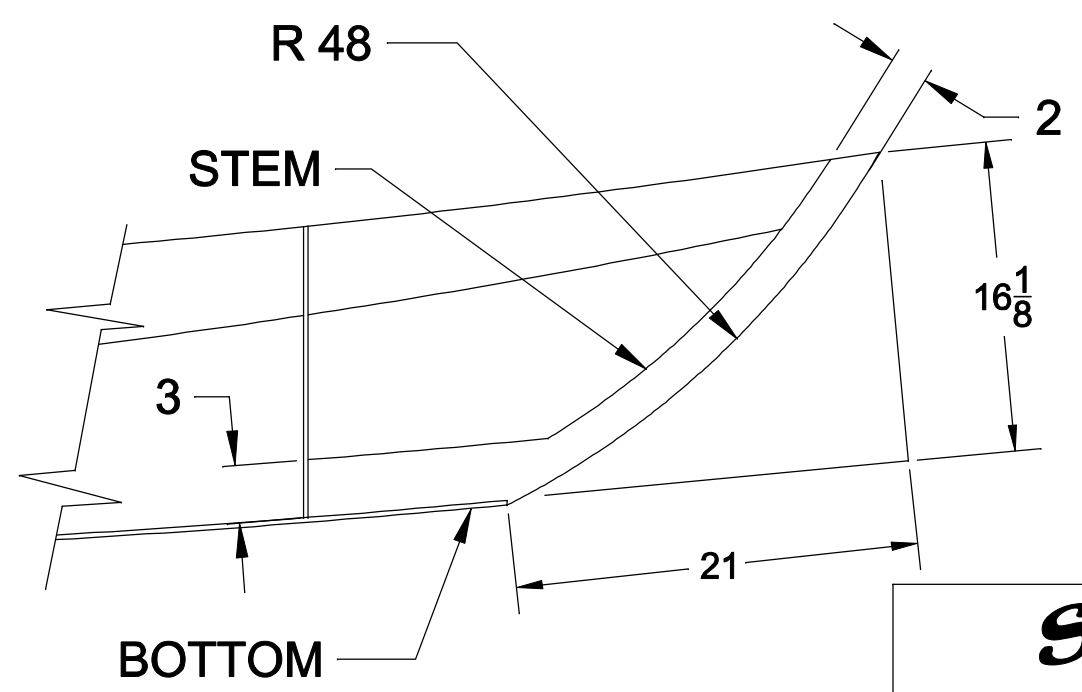
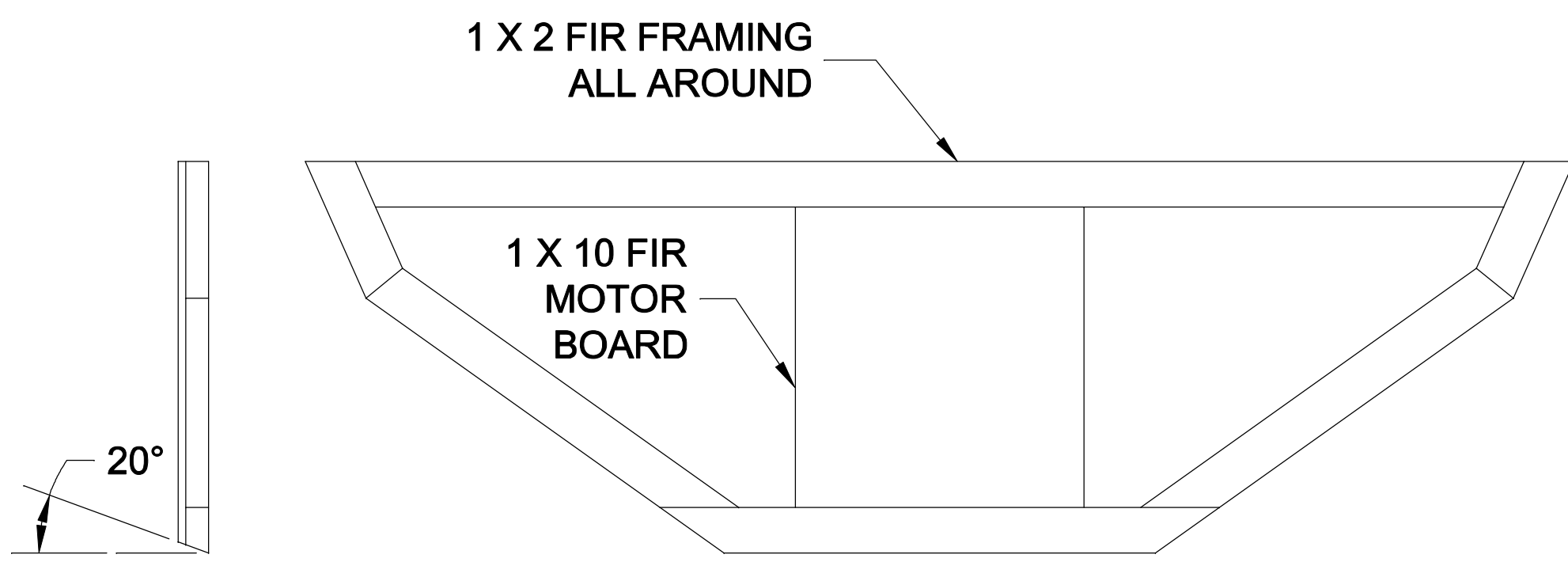
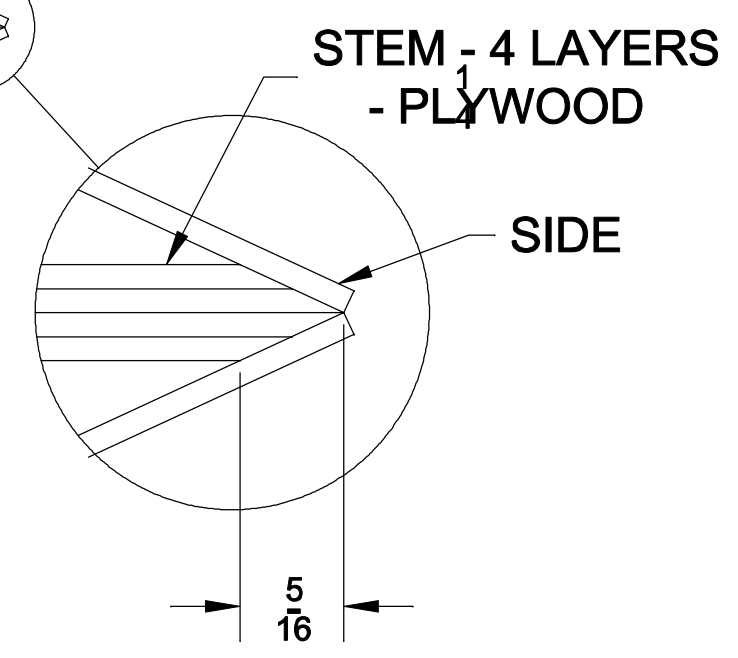
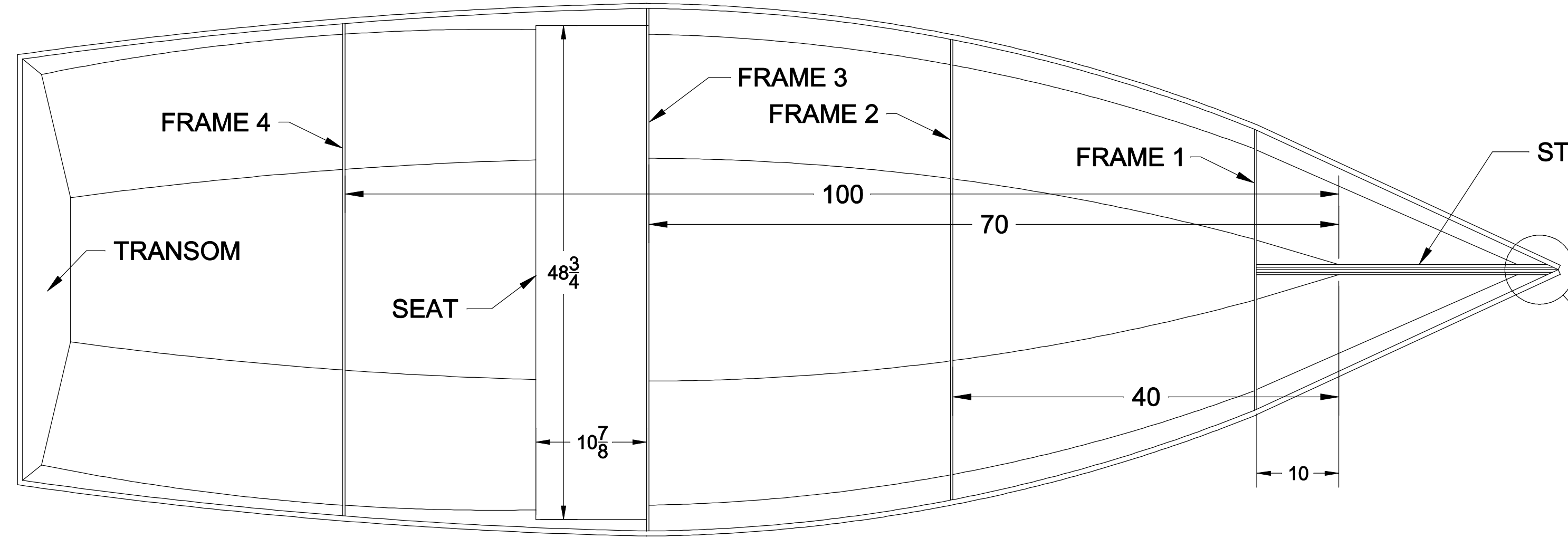
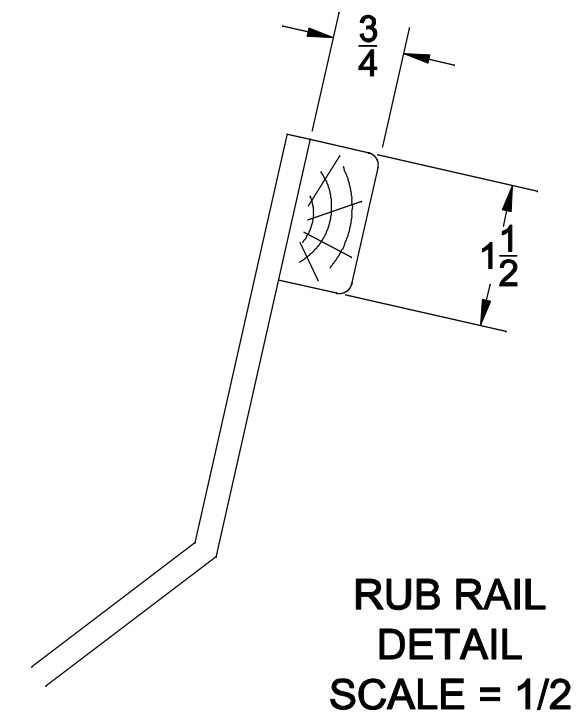
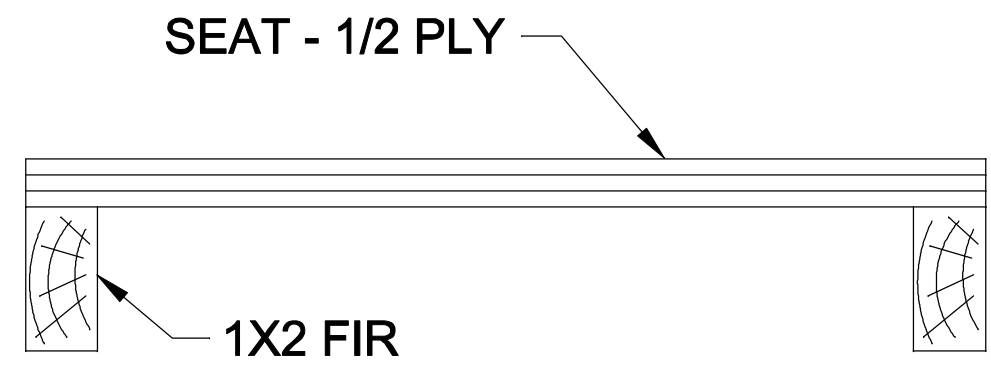
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Spira International, Inc.
 Huntington Beach, California

MINUTEMAN
 BATEAU 5 PLANK DORY

DRAWN BY: J. SPIRA	DATE: 8/02/97	DRAWING NO. MINU03
SCALE 1/10	SHEET OF	

Minuteman Bill of Materials

- 4 - 4' x 8' Sheet 1/4" thick Lauan or Birch plywood
- 2 - 16' long 3/4" x 1-1/2" clear pine (or fir) molding
- 1 - 1/4 Sheet 1/2" ACX plywood (for seat)
- 2 - 8' long 1x2 clear pine or fir
- 1 - 1' long 1x10 clear pine or fir
- 1 1/2 - Gallon Epoxy
- 40 yds - 2" wide light fiberglass tape
- 1 - Doz #8 x 1" stainless steel screws
- A dozen or so inexpensive disposable paint brushes of various widths
- Rubber gloves
- Respirators (for sanding dust) & safety glasses