INCLUDES PLANS FOR OPTIONAL V-ENTRY BOW

BUYER IS LICENSED TO BUILD ONE ASSEMBLY FROM THESE PLANS.

OR USE ARE EXPRESSLY RESERVED BY SPIRA INTERNATIONAL. THE
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BILL OF MATERIALS (27' HULL):
FRAMES: 240 FT 2X4S
125 FT 2X6S
KEELSON & TRANSOM: 32 FT 2X8S
S/C & C/L: 100' 1X4S
SIDES: 14 SHTS 3/8" PLY
BOTTOM: 12 SHTS 1/2" PLY
GLASS: 60 YDS - 6 OZ CLOTH
EPOXY: 8 GAL
FRAMES: 300 - #10 X 3" SCREWS
PLANKING: 1200 - #8 X 1-1/2" SCREWS
DECKING: 6 SHTS 5/8 PLY
RAIL CAP: 60' 1X8

BILL OF MATERIALS (CABIN):
FRAMES: 64 FT 1X4S
48 FT 1X8S
SIDES: 14 SHTS 1/2" PLY
GLASS: 12 YDS - 6 OZ CLOTH
EPOXY: 2 GAL
SCREWS: 200 - #8 X 1-1/4" SCREWS

NOTES:
1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.
2. NOMINAL LUMBER SIZED CALLED OUT, E.G. A 2 X 4 LUMBER IS ACTUAL SIZE 1-1/2" X 3-1/2"