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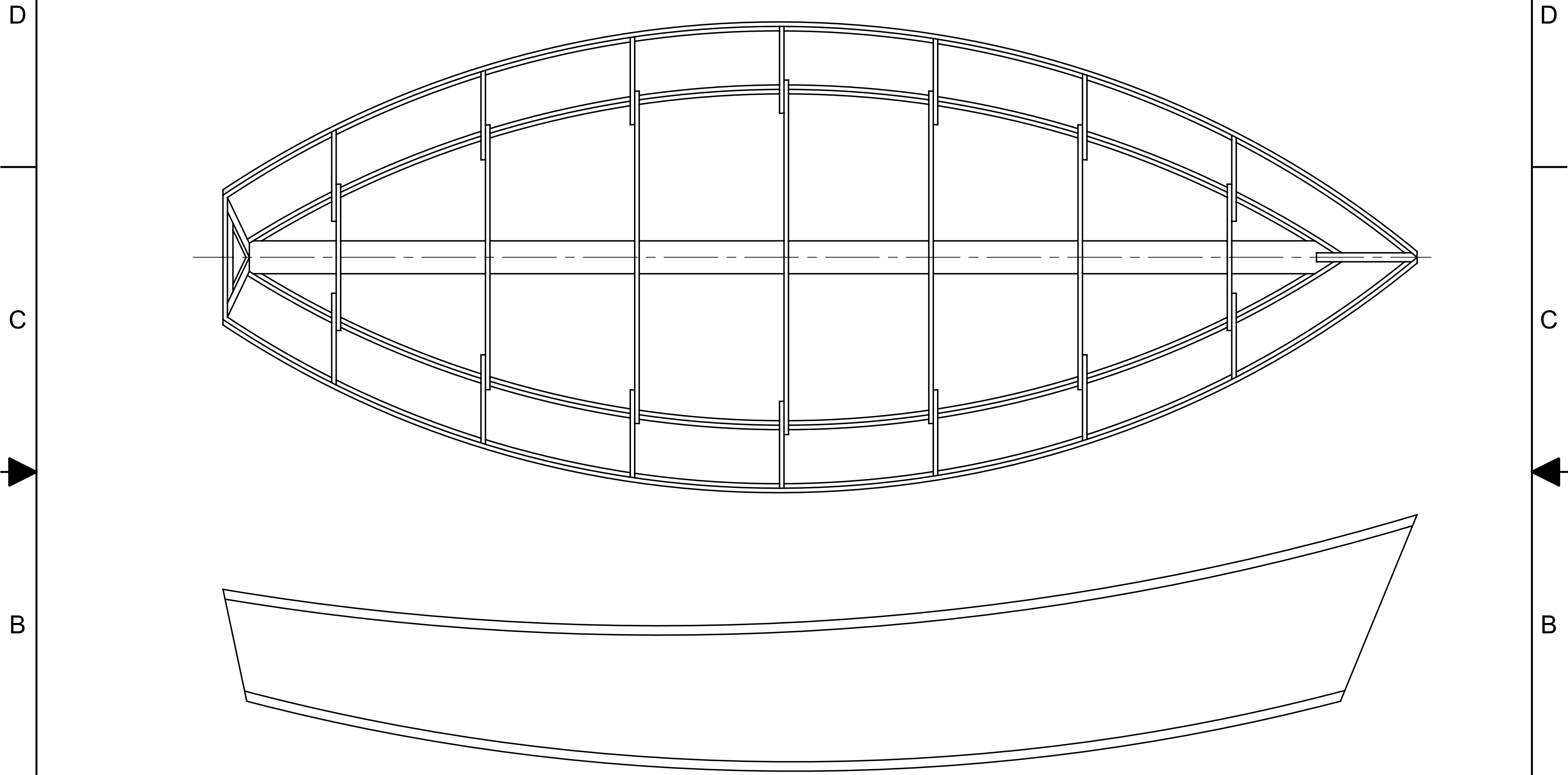
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED



SPECIFICATIONS	
LENGTH	4.9 M
BEAM	2.0 M
HEIGHT	0.9 M
DRAFT	10 CM
WEIGHT	82 KG

 <b>Spira International, Inc.</b> Huntington Beach, California	
<b>YUKON</b> 4.9 M DRIFT BOAT	
DRAWN BY: J. SPIRA	DATE: 08/06/10
DRAWING NO. YUKOM01	
SCALE 1 / 12	SHEET OF

4

3

2

1

A

A

B

B

C

C

D

D

4

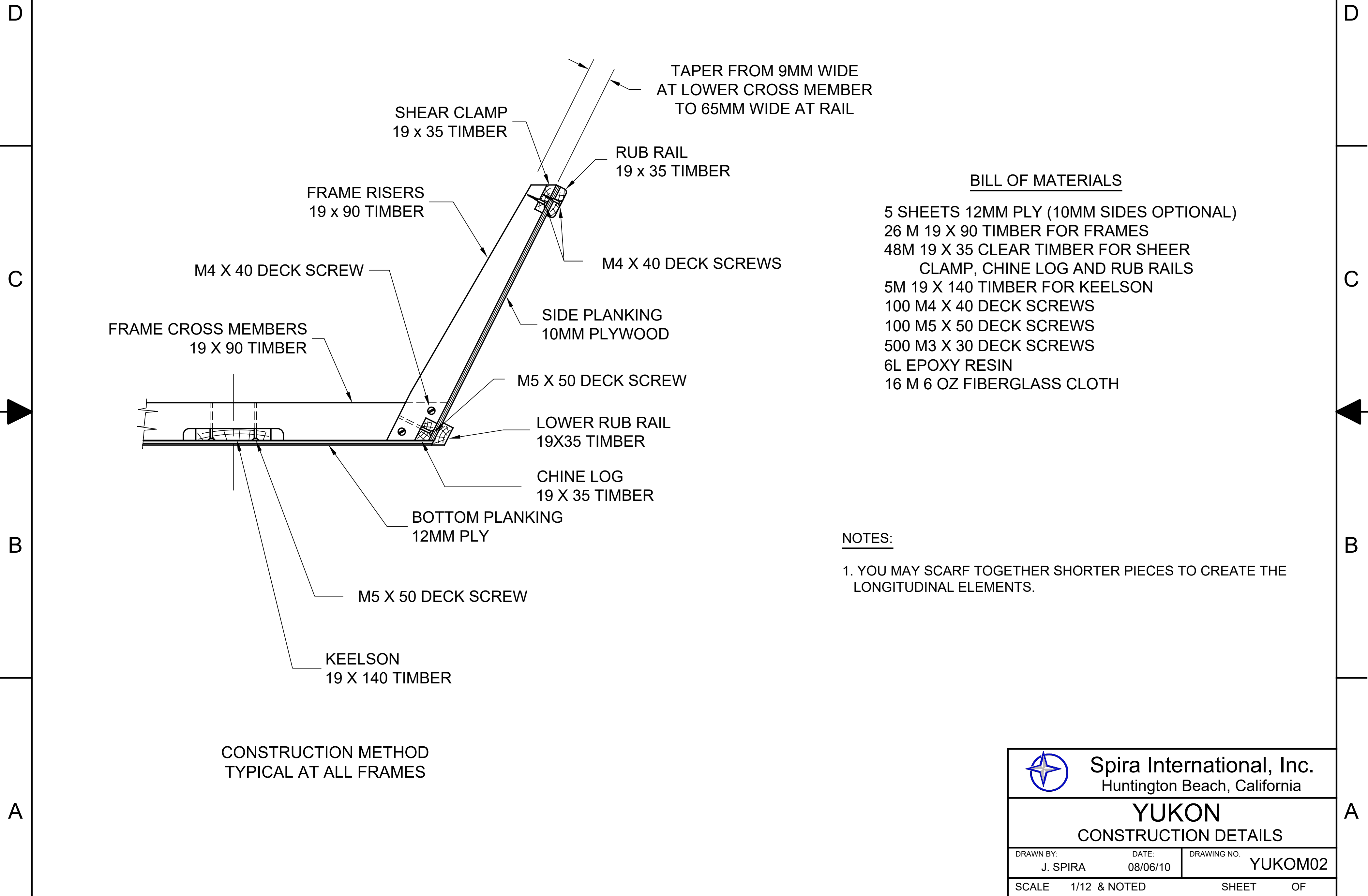
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	CORRECTED MINOR TYPOS	06/20/12	JJS



TAPER FROM 9MM WIDE  
 AT LOWER CROSS MEMBER  
 TO 65MM WIDE AT RAIL

SHEAR CLAMP  
 19 x 35 TIMBER

RUB RAIL  
 19 x 35 TIMBER

FRAME RISERS  
 19 x 90 TIMBER

M4 X 40 DECK SCREW

M4 X 40 DECK SCREWS

FRAME CROSS MEMBERS  
 19 X 90 TIMBER

SIDE PLANKING  
 10MM PLYWOOD

M5 X 50 DECK SCREW

LOWER RUB RAIL  
 19X35 TIMBER

CHINE LOG  
 19 X 35 TIMBER

BOTTOM PLANKING  
 12MM PLY

M5 X 50 DECK SCREW

KEELSON  
 19 X 140 TIMBER


CONSTRUCTION METHOD  
 TYPICAL AT ALL FRAMES

**BILL OF MATERIALS**

- 5 SHEETS 12MM PLY (10MM SIDES OPTIONAL)
- 26 M 19 X 90 TIMBER FOR FRAMES
- 48M 19 X 35 CLEAR TIMBER FOR SHEER CLAMP, CHINE LOG AND RUB RAILS
- 5M 19 X 140 TIMBER FOR KEELSON
- 100 M4 X 40 DECK SCREWS
- 100 M5 X 50 DECK SCREWS
- 500 M3 X 30 DECK SCREWS
- 6L EPOXY RESIN
- 16 M 6 OZ FIBERGLASS CLOTH

**NOTES:**

- 1. YOU MAY SCARF TOGETHER SHORTER PIECES TO CREATE THE LONGITUDINAL ELEMENTS.

 <b>Spira International, Inc.</b> Huntington Beach, California		
<b>YUKON</b> CONSTRUCTION DETAILS		
DRAWN BY: J. SPIRA	DATE: 08/06/10	DRAWING NO. YUKOM02
SCALE 1/12 & NOTED	SHEET OF	

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